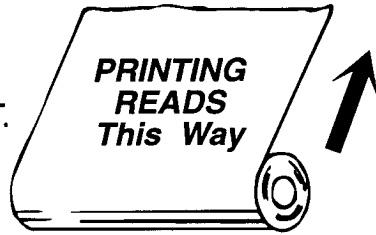


# STANDARD UNWIND ROLL CHART

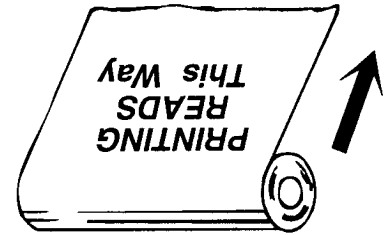
**1**

UNWIND DIRECTION #1  
Label on OUTSIDE of roll.  
Copy printed ACROSS the  
roll. Top of label OFF FIRST.



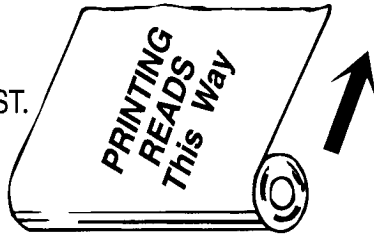
**2**

UNWIND DIRECTION #2  
Label on OUTSIDE of roll.  
Copy printed ACROSS the  
roll. Bottom of label OFF FIRST.



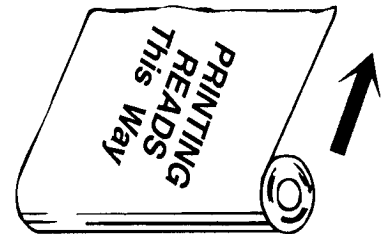
**3**

UNWIND DIRECTION #3  
Label on OUTSIDE of roll.  
Copy printed WITH the roll.  
Right side of label OFF FIRST.



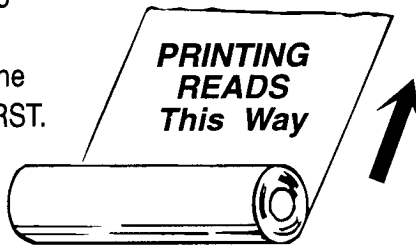
**4**

UNWIND DIRECTION #4  
Label on OUTSIDE of roll.  
Copy printed WITH the roll.  
Left side of label OFF FIRST.



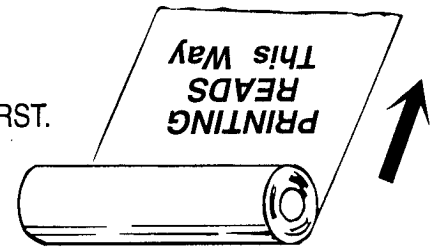
**5**

UNWIND DIRECTION #5  
Label on INSIDE of roll.  
Copy printed ACROSS the  
roll. Top of label OFF FIRST.



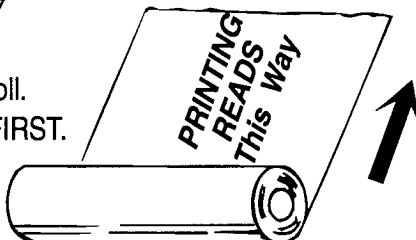
**6**

UNWIND DIRECTION #6  
Label on INSIDE of roll.  
Copy printed ACROSS the  
roll. Bottom of label OFF FIRST.



**7**

UNWIND DIRECTION #7  
Label on INSIDE of roll.  
Copy printed WITH the roll.  
Right side of label OFF FIRST.



**8**

UNWIND DIRECTION #8  
Label on INSIDE of roll.  
Copy printed WITH the roll.  
Left side of label OFF FIRST.

